

# TD-600ESC 蔬菜類自動包裝機

## Vegetable Auto-Wrapping Machine

### 機械特點 / Feature

本機適用於一般的葉菜類蔬菜的自動化小包裝作業，作業能力每分鐘可達 35 包以上，適用於蔬菜生產合作社及蔬菜集貨場或農會蔬菜產銷班使用。本機已通過行政院農業委員會農業試驗所之「農機性能測定」，性能優越，為目前取代人工作業包裝之首套葉菜類自動包裝機。

This Top Seal Auto-Wrapping Machine is suitable for the compact packing of general leaf type vegetables and has a packing speed of over 35 bags per minute with excellent performance. It allows for the placement of soft leaf type vegetables directly onto the flat film surface which then automatically forms the bag around the product eliminating the need for manual packing. Designed for use by vegetable distributors, farming co-operatives and market providers it has been tested and approved by the Taiwan Agricultural Research Institute Council of the Agricultural Executive Yuan.

### 適用包裝物 / Application

適合包裝不等長度之包裝物，如各種葉菜類、根莖類蔬菜等等。

For packing the goods with varied length, i.e. the various leaf vegetables, rootstalk etc.



### 規格表 / Specification

機身 / Machine	
總長 Length(cm)	532
總寬 Width(cm)	109
總高 Height(cm)	154
淨重 Net Weight(N.W.Kg)	1650
毛重 Gross Weight(G.W.Kg)	1950
電源 / Electric	
電壓 Voltage(V)	220
馬力 Main Motor(HP)	3(HP)
電熱 Electric Heater(KW)	3.6KW 220V
控制方式 Control System	彩色人機，配合 PLC 控制 Colorful HCI Controlled By PLC
頻率 Frequency(HZ)	60
安全裝置 Safety Device	安全網開啟自動斷電及緊急按鈕 Emergency Stop Button

包裝型式 / Package	
封口方式 Sealing Mode	下袋式連續熱熔封切包裝 Continuous Sealing With Heated Crimp Wheel And Straight Bar End Seal
封口構造 Sealing Structure	可調式製袋器與迴轉式熱熔封切刀 Adjustable Rotating End Seal Bars
封口型式 Sealing Style	製袋器牽引膠帶與熱熔方式封袋 Former, Controls Film & Heat Melt
進料方式 Feeding Method	進料輸送袋 Feeding Conveyor With Pusher
出料方式 Discharge Method	出料輸送袋 Discharge With Conveyor Belt
封口數目 Sealing Sides	三面封口 Seal By Three Sides
包裝速度 Packing Speed (Bags/min)	每分鐘 35 包以上 35 Bags/Min
最大包裝材料寬度 (mm) Max. Width of Packing Material	700
最大包裝物尺寸 (mm) Max. Packing Size	長度依電眼偵測而定 × 250 × 110 (L × W × H) Length Decided By Auto Sensing System × 250 × 110 (L × W × H)
最小包裝物尺寸 (mm) Min. Packing Size	200 × 75 × 15 (L × W × H)